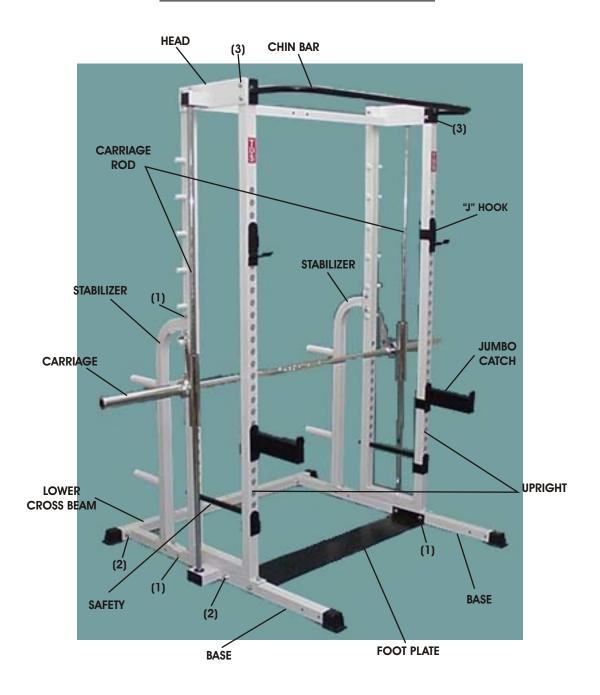
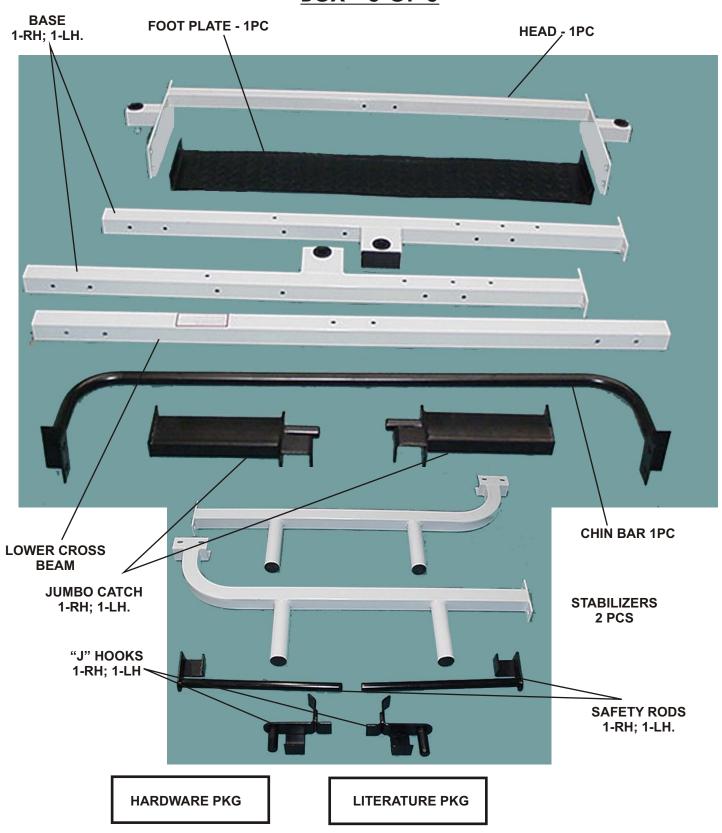
ASSEMBLY INSTRUCTIONS FOR C-84021 SMITH MACHINE



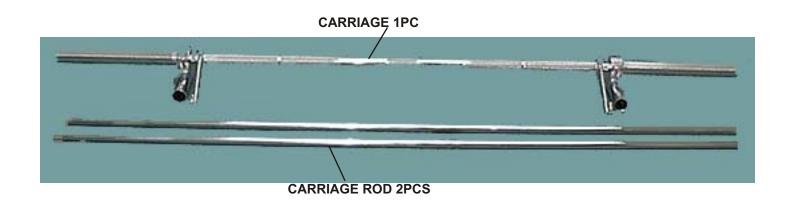
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C-84021 SMITH MACHINE PACKING LIST BOX - 3 OF 3



C-84021 SMITH MACHINE PACKING LIST BOX - 2 OF 3



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UPRIGHTS 1 - R.H. 1 - L.H.

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C-84021 LINEAR SMITH MACHINE ASSEMBLY INSTRUCTIONS:

THIS UNIT REQUIRES (2) 9/16 WRENCHES FOR ASSEMBLY. DO NOT TIGHTEN HARDWARE UNTIL INSTRUCTED.

- (1) ATTACH RIGHT HAND AND LEFT HAND UPRIGHT TO (2) BASE WITH (4) 3/8 X 3 BOLTS, (4) 3/8 FLAT WASHERS AND (4) 3/8 LOCKNUTS. DO NOT USE FLAT WASHERS UNDER HEAD OF BOLT. ATTACH (2) STABILIZER TO (2) BASES AND (2) UPRIGHTS WITH (8) 3/8 X 3 BOLTS, (16) 3/8 FLAT WASHERS AND (8) 3/8 LOCKNUTS.
- (2) PUSH (2) 2 FOOT ONTO BASE. PUSH (2) 2 FOOT ONTO REAR CROSS BEAM. TIP (2) UPRIGHT/BASE ASSEMBLIES INTO UPRIGHT POSITION. ATTACH (1) LOWER CROSS BEAM TO (2) BASE WITH (4) 3/8 X 3 BOLT, (8) 3/8 FLAT WASHERS AND (4) 3/8 LOCKNUTS. ATTACH (1) FOOT PLATE TO (2) BASE WITH (4) 3/8 X 3 BOLT, (8) 3/8 FLAT WASHERS AND (4) 3/8 LOCKNUT.
- (3) PUSH (2) CARRIAGE ROD INTO BASE. PLACE CARRIAGE OVER RODS AND HOOK ONTO UPRIGHTS. ATTACH HEAD AND CHIN BAR TO UPRIGHTS WITH (8) 3/8 X 3 BOLTS, (16) 3/8 FLAT WASHERS AND (8) 3/8 LOCKNUTS. SET UNIT ON LEVEL SURFACE AND TIGHTEN HARDWARE.
- (4) INSTALL (2) SAFETY STOPS, (2) J HOOKS AND (2) JUMBO HOOKS.

HARDWARE LIST

(28) 3/8 X 3 BOLTS (52) 3/8 FLAT WASHERS (28) 3/8 LOCKNUTS

(4) 2 FOOT

NOTE: ALL SIZES ARE IN INCHES